

INSTALLATION GUIDELINES
Professional Installation Required!

Step One	Cut off OEM tips (most shops use Sawz-all with metal blade)
Step One Note	Make sure cut on Driver's side is a few inches in front of "flapper"
Step Two	Retain OEM tips for future use (lease turn back, sale, etc.)
Step Three	Determine the "Mounting Style" you prefer for your DiMisa tips Some like them flush, some like them to protrude, we advise customers to mimic the appearance of the OEM tips, which is about 1.25" inches outward from the top of the radius of the opening of the bumper. Note that the inlets of DiMisa tips can be cut with a table saw if "fine tuning" type adjustments need to be made to accommodate your mounting preference/style.
Step Four	DiMisa tips come with an inlet diameter of 2.25" to insure a proper fitment to your muffler's tailpipe which is 2.5". The DiMisa tips were engineered in this fashion so that a correct weld can be executed every time on BMW 335's.
Step Five	"Swedge" the DIMISA TIP with a Mandrell Bender (pipe bender that every qualified exhaust shop will have). Spray a liberal amount of WD-40 on the inside of the DiMisa tips inlet as this helps to lubricate it and prevent any cracking. This process of swedging is commonly done in exhaust shops and will ensure a tight fitment for which a quality weld can occur. Please note we cannot be responsible for mishandling during this step
Step Six	Mount tips on tail pipe, approve the stance, execute weld.
Step Seven	Allow weld to cool and properly bond for a few minutes before taking the vehicle off of the lift, admire, and enjoy!

Note: This is purely a reference and is not a manual. This does not replace the knowledge and experience of a qualified exhaust specialist. We do not take responsibility for faulty installation or mishandling. This reference is provided for convenience only and should not be relied upon. Please consult your certified exhaust specialist prior to installation.

If you still have any questions, comments, or concerns, contact us:
1.888.JLEVISW

sales@jlevisw.com